

P22081.A01

5. (Amended-Clean Text) A coated cutting tool according to Claim 1, wherein the smooth face comprises an aluminum oxide layer.

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6. (Amended-Clean Text) A coated cutting tool according to Claim 1, wherein the ranges of the smooth face are the blade-edge ridge, a range of at least 500 μ m from the rake face side boundary of the ridge toward the rake face side and a range of at least 200 μ m from the flank side boundary of the ridge toward the flank side.

7. (Amended-Clean Text) A coated cutting tool according to Claim 4, wherein the inner layer comprises titanium carbonitride with a film thickness of 2 to 20 μ m having a columnar crystal structure.

8. (Amended-Clean Text) A coated cutting tool according to Claim 1, wherein an innermost layer contacting with the substrate comprises a titanium nitride film of 0.2 to 3 μ m in thickness having a granular structure.

9. (Amended-Clean Text) A coated cutting tool according to Claim 5, wherein the aluminum oxide layer comprises alpha aluminum oxide with a film thickness of 0.5 to 15 μ m.
